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FIGURE 1 (PRIOR ART)

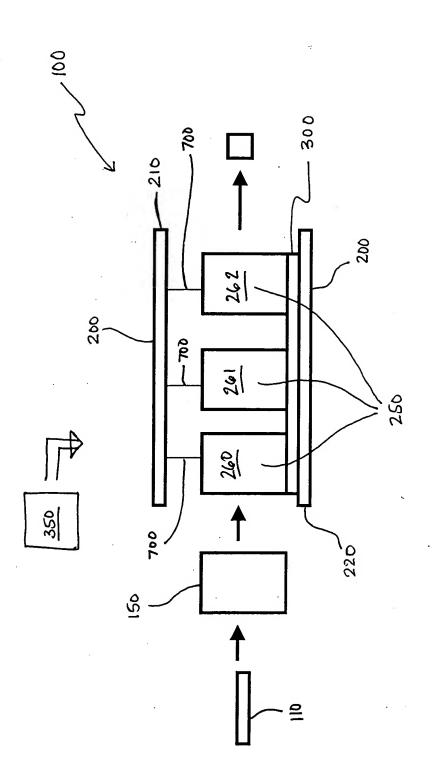


FIGURE 2

Figure 3a

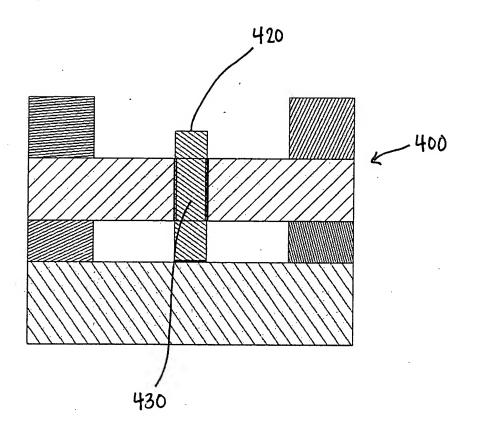


Figure 3b

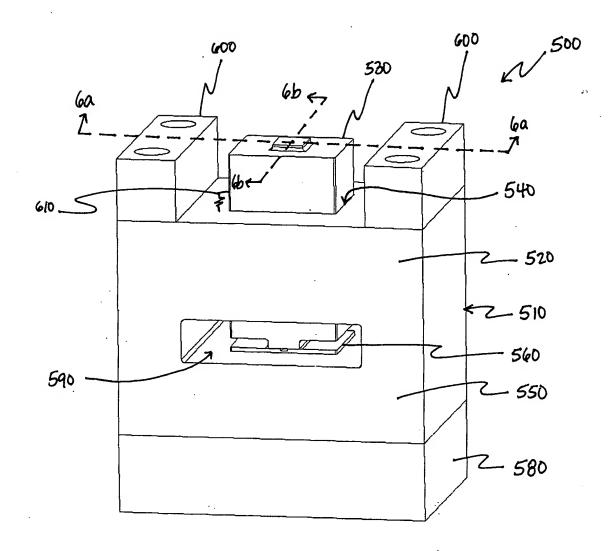


Figure 4

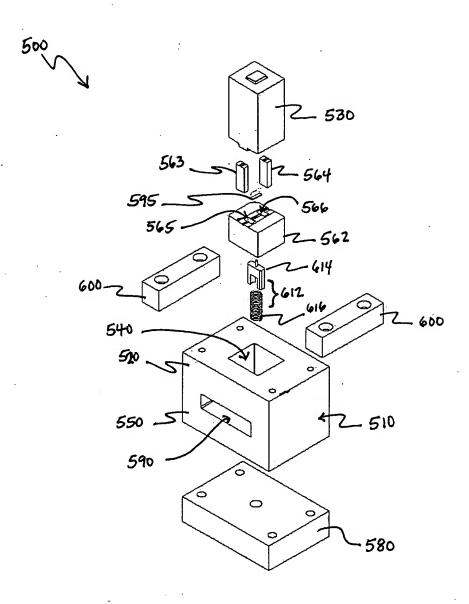


Figure 5

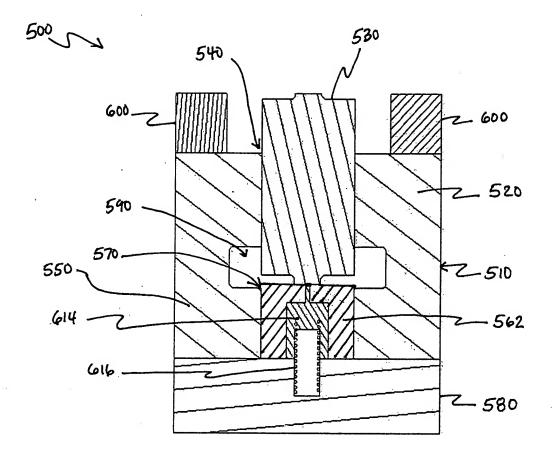


Figure 6a

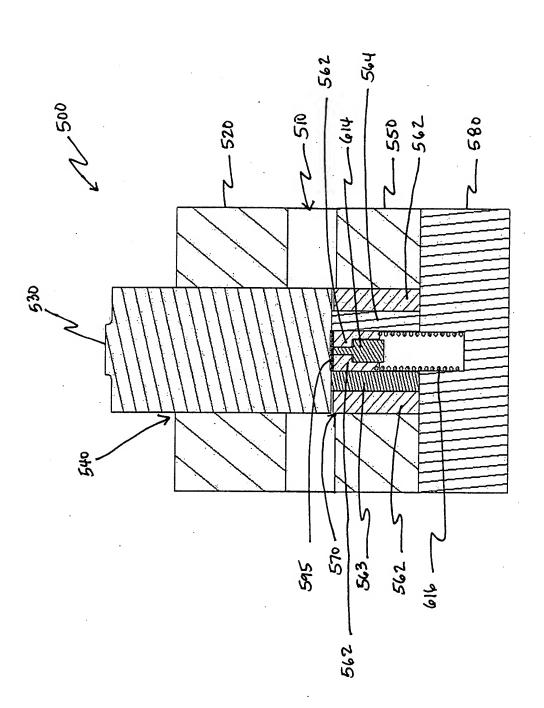


Figure 6b

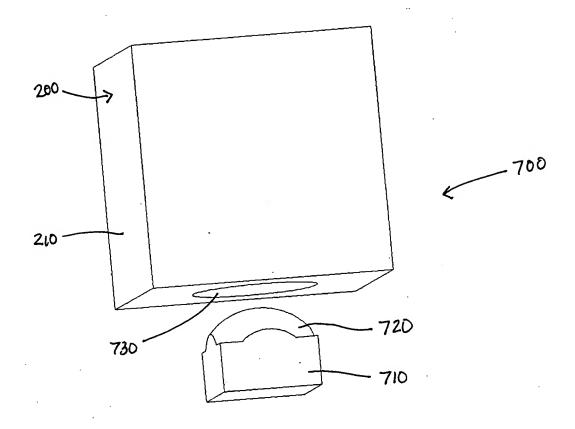


Figure 7a

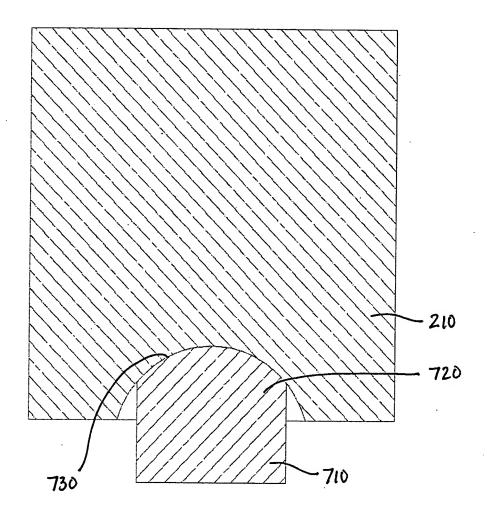
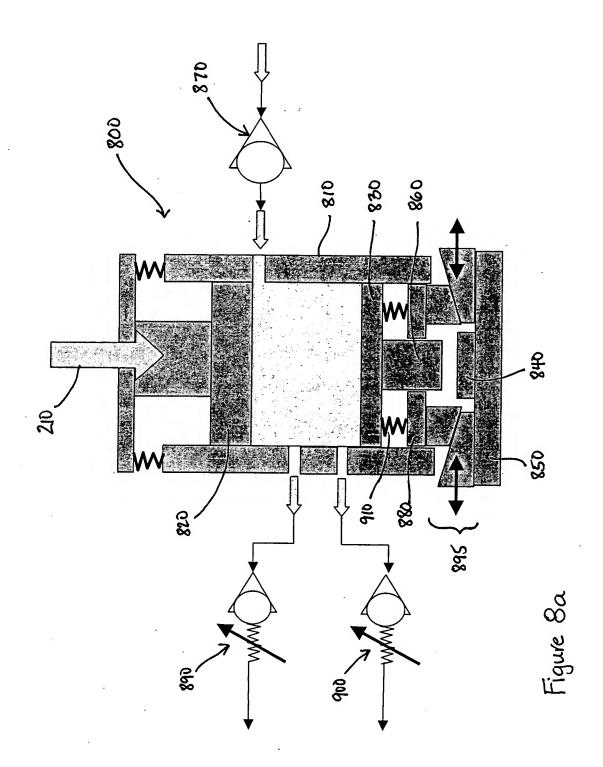
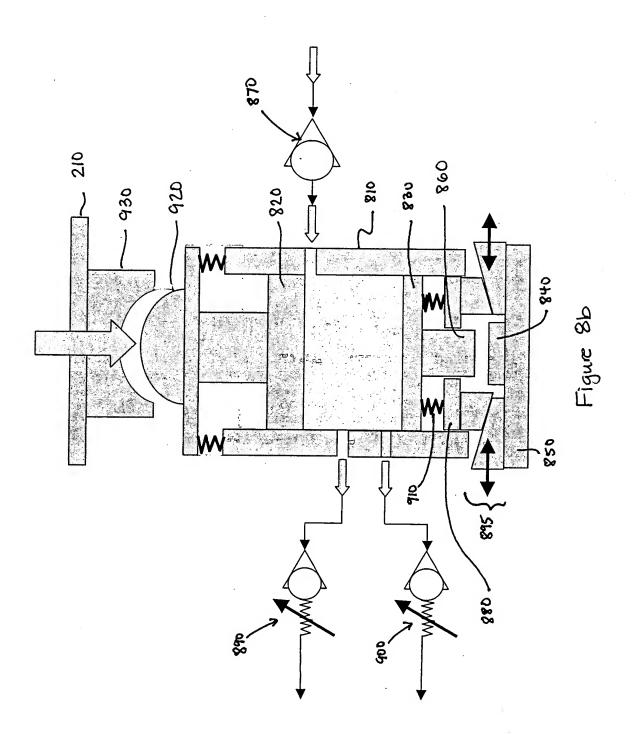
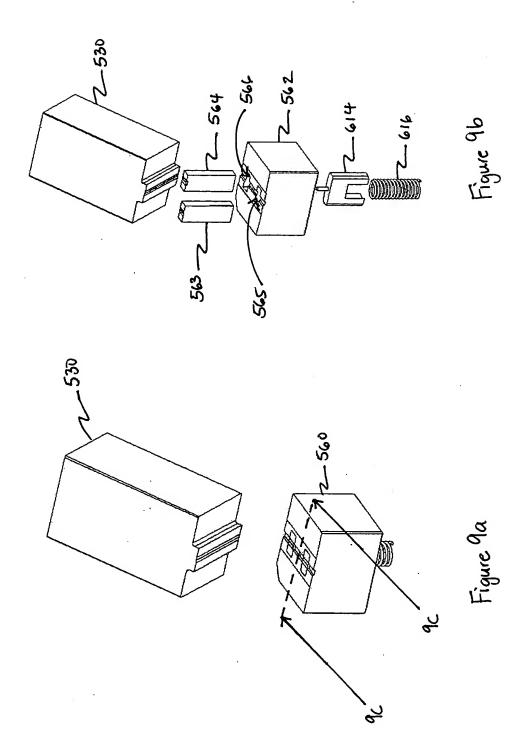


Figure 7b







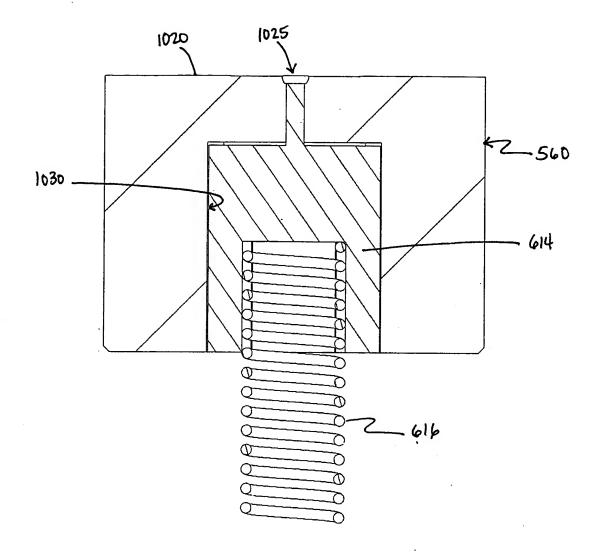


Figure 9C

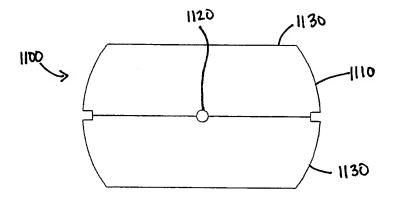


Figure 10a

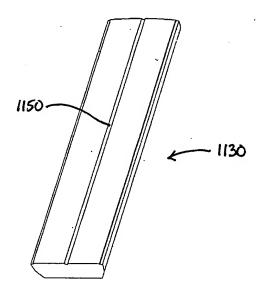


Figure 10b

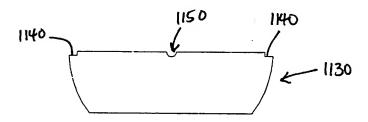
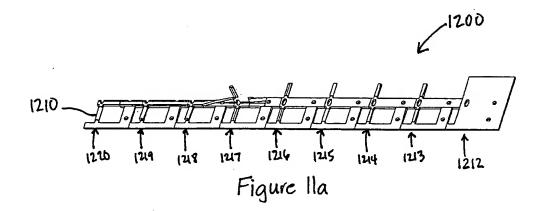


Figure 10c



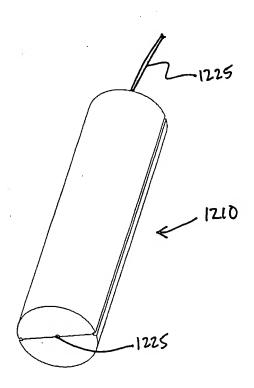


Figure 116

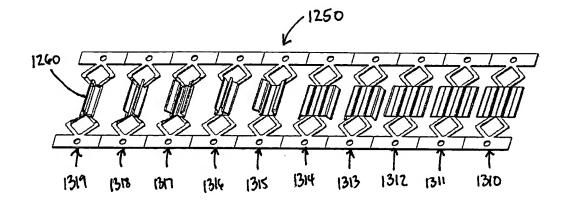


Figure 12a

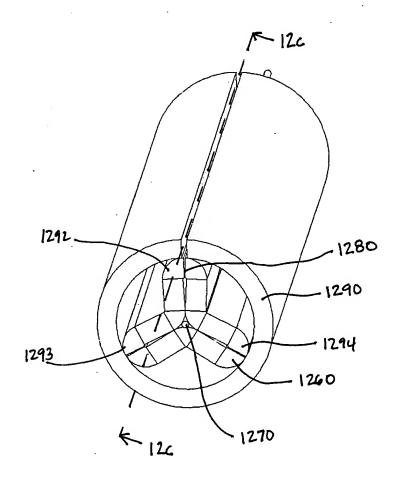


Figure 12b

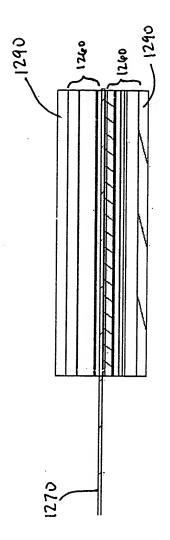
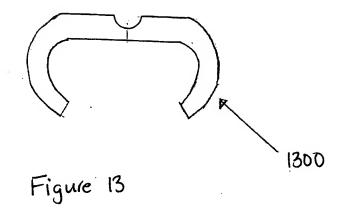


Figure 12c



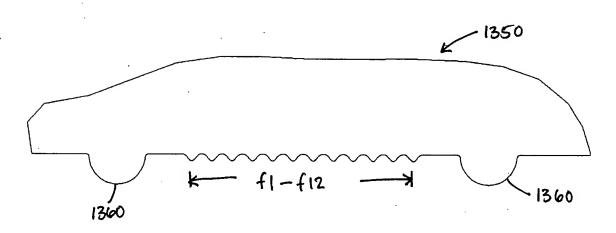


Figure 14

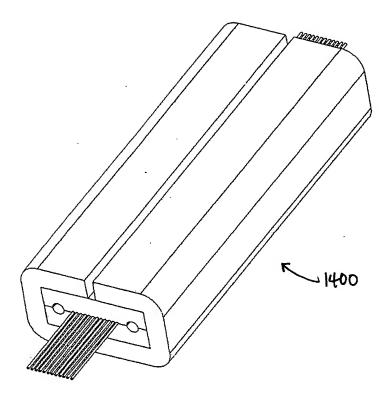


Figure 15

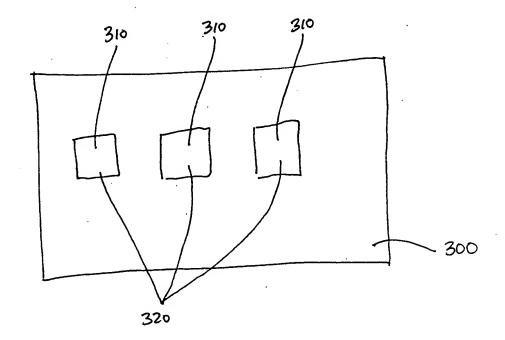


Figure 16

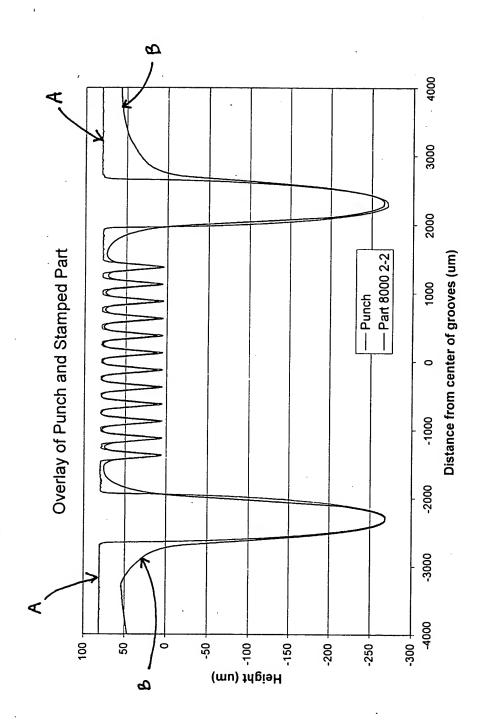


Figure 17

Finite Element Analysis of Process

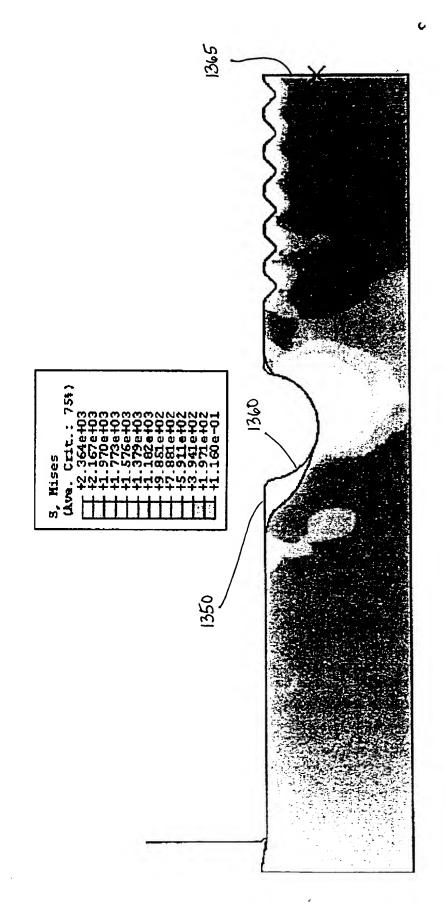


Figure 18

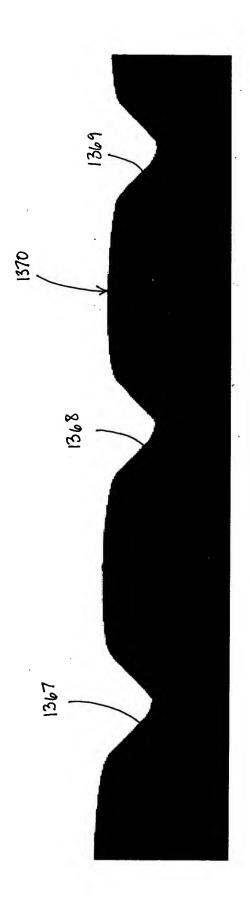


Figure 19

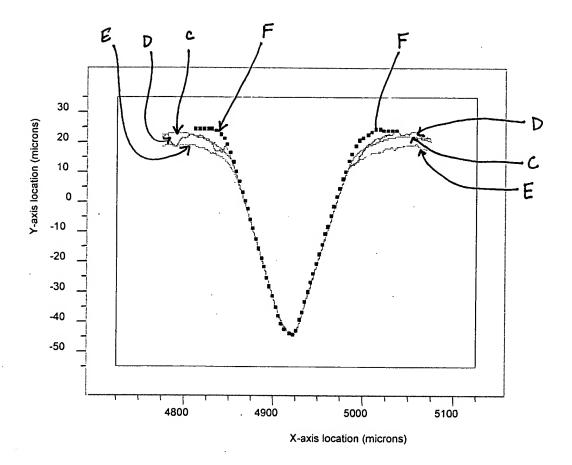
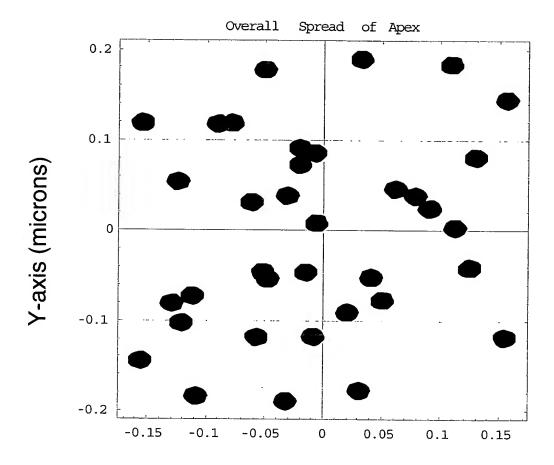


Figure 20



X-axis (microns)

Figure 21